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(71) Applicant (*for all designated States except US*): SHOWA DENKO K.K. [JP/JP]; 13-9, Shiba Daimon 1-chome, Minato-ku, Tokyo 105-8518 (JP).

(72) Inventors; and

(75) Inventors/Applicants (*for US only*): YOSHIOKA, Hiroki [JP/JP]; c/o Oyama Regional Office, SHOWA DENKO K.K., 480, Inuzuka 1-chome, Oyama-shi, Tochigi 323-0811 (JP). YAMANAKA, Masaki [JP/JP]; c/o Oyama Regional Office, SHOWA DENKO K.K., 480, Inuzuka 1-chome, Oyama-shi, Tochigi 323-0811 (JP). MATSUOKA, Hideaki [JP/JP]; B-101, 1010 Yamagoe, Nagakute-cho, Aichi-gun, Aichi 480-1111 (JP).

(74) Agents: SHIMIZU, Hisayoshi et al.; Idemitsu Nagahori Building, 4-26, Minamisemba 3-chome, Chuo-ku, Osaka-shi, Osaka 542-0081 (JP).

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(54) Title: ALUMINUM ALLOY FOR CUTTING PROCESSING, AND ALUMINUM ALLOY WORKED ARTICLE MADE OF THE SAME

(57) Abstract: An aluminum alloy for cutting processing consists essentially of Cu: 1 to 6.5 mass%, Zn: 0.05 to 1 mass%, Bi: 0.1 to 1 mass%, Sn: 0.1 to 1 mass%, B: 100 mass ppm or less, or further includes at least one element as a selective additional element selected from the group consisting of Fe: 0.05 to 1 mass%, Mg: 0.01 to 0.3 mass%, Si: 0.05 to 1 mass% and Ti: 0.01 to 0.5 mass%.